

Date: Tuesday, 19/08/2008 4:05:21 PM  
User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services			<b>Drawing Name</b>	: GASKET		
<b>Job Number</b>	: 41467			<b>Part Number</b>	: D35665		
<b>Estimate Number</b>	: 12792			<b>Drawing Number</b>	: D3566 REV C		
<b>P.O. Number</b>	:			<b>Project Number</b>	: N/A		
<b>This Issue</b>	: 19/08/2008	<b>S.O. No.</b>	: :	<b>Drawing Revision</b>	: C		
<b>Prsht Rev.</b>	: NC			<b>Material</b>	:		
<b>First Issue</b>	: / /	<b>Type</b>	: SMALL /MED FAB	<b>Due Date</b>	: 29/08/2008	<b>Qty:</b>	40
<b>Previous Run</b>	: 40401			<b>Um:</b>	: Each		
<b>Written By</b>	:						
<b>Checked &amp; Approved By</b>	: <u>END 08.8.19</u>						
<b>Comment</b>	: Est Rev:A New Issue 07-03-08 ec : Est Rev:B Added Drain Holes 07-07-09 JLM : Est Rev:C As per Rev C 07-09-09 JLM Verified By:EC						

### **Additional Product**

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063
		
		
	Comment: Qty.: 1.1130 sf(s)/Unit Total : 44.5200 sf(s)	
	NEOPRENE SHEET 0.063	108817 1B 8-8-25
2.0	WATER JET	FLOW WATER JET
		
		
	Comment: FLOW WATER JET	
	1-Cut as per Dwg D3566	
	Dwg Rev: <u>S</u> 1B 8-8-25	
	Prog Rev: <u>C</u>	
	2-Deburr if necessary	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
		
	1B 8-8-25	
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK
		
		
	1B 8-8-25	508/18/25 444 oriented
	Comment: SECOND CHECK	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		
		
	Comment: PACKAGING RESOURCE #1	
	Identify and Stock	
	Location: <u>EPD</u>	
		8/8/25
		54

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 41467

Part Number: D35665

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/08/26 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08.08.26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

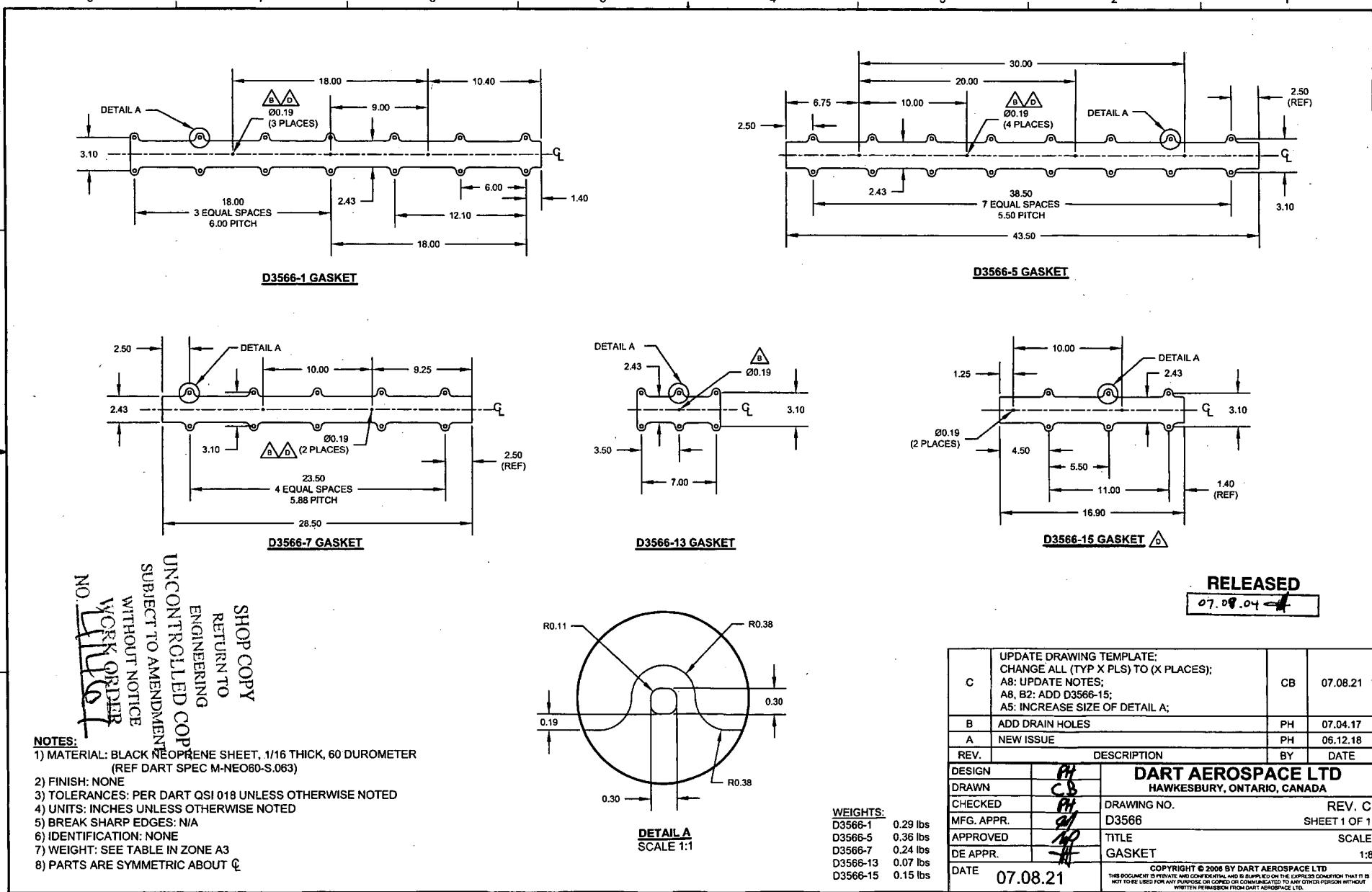
DART AEROSPACE LTD	Work Order:	41407
Description: Gasket	Part Number:	D3566-5
Inspection Dwg: D3566	Rev: C	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	BS	Audited by:	S	Prototype Approval:	N/A
Date:	8-8-25	Date:	08/08/25	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.06	Ø0.188 dimension removed	KJ/JLM	
D	08.01.16	Dwg Rev updated	KJ/EC/DD	DD



C	UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	CB	07.08.21
B	ADD DRAIN HOLES	PH	07.04.17
A	NEW ISSUE	PH	06.12.18
REV.	DESCRIPTION		
DESIGN	PH	DART AEROSPACE LTD	
DRAWN	CB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PH	DRAWING NO.	REV. C
MFG. APPR.	SI	D3566	SHEET 1 OF 1
APPROVED	NP	TITLE	SCALE
DE APPR.	NP	GASKET	1:8
DATE	07.08.21	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	